

# **Diamond & CBN tools Domestic production** **Amount & annual growth rate during the past 10 years**

(METI:Machinery Statistics)  
(Updated 8/29/2025)

|                     |        | 2016   | 2017   | 2018   | 2019   | 2020   | 2021   | 2022   | 2023   | 2024   | 2025   |
|---------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Dressers            | Amount | 6,899  | 7,375  | 8,001  | 7,918  | 5,299  | 5,205  | 5,043  | 5,003  | 4,697  | 2,153  |
|                     | (%)    | 96.5   | 106.9  | 108.5  | 99.0   | 66.9   | 98.2   | 96.9   | 99.2   | 93.9   | 45.8   |
| Grinding Wheels     | Amount | 31,301 | 31,853 | 30,540 | 25,383 | 22,101 | 26,879 | 29,393 | 27,388 | 27,090 | 13,810 |
|                     | (%)    | 95.4   | 101.8  | 95.9   | 83.1   | 87.1   | 121.6  | 109.4  | 93.2   | 98.9   | 51.0   |
| Slicing Blades      | Amount | 5,489  | 5,822  | 5,352  | 5,147  | 4,861  | 5,522  | 5,197  | 5,076  | 5,744  | 3,010  |
|                     | (%)    | 96.3   | 106.1  | 91.9   | 96.2   | 94.4   | 113.6  | 94.1   | 97.7   | 113.2  | 52.4   |
| Segmented Tools     | Amount | 6,594  | 6,612  | 6,147  | 6,044  | 5,992  | 7,708  | 8,014  | 7,423  | 6,852  | 3,263  |
|                     | (%)    | 92.1   | 100.3  | 93.0   | 98.3   | 99.1   | 128.6  | 104.0  | 92.6   | 92.3   | 47.6   |
| Turning & Milling   | Amount | 10,465 | 11,542 | 13,086 | 12,708 | 9,262  | 11,509 | 11,611 | 10,903 | 10,646 | 5,558  |
|                     | (%)    | 92.8   | 110.3  | 113.4  | 97.1   | 72.9   | 124.3  | 100.9  | 93.9   | 97.6   | 52.2   |
| Others              | Amount | 5,981  | 6,099  | 6,388  | 5,631  | 5,561  | 6,019  | 6,500  | 6,241  | 6,511  | 3,107  |
|                     | (%)    | 95.2   | 102.0  | 104.7  | 88.1   | 98.8   | 108.2  | 108.0  | 96.0   | 104.3  | 47.7   |
| Diamond Tools Total | Amount | 66,729 | 69,303 | 69,514 | 62,831 | 53,076 | 62,842 | 65,758 | 62,034 | 61,540 | 30,901 |
|                     | (%)    | 94.8   | 103.9  | 100.3  | 90.4   | 84.5   | 118.4  | 104.6  | 94.3   | 99.2   | 50.2   |
| CBN Tools Total     | Amount | 24,262 | 26,543 | 29,895 | 26,327 | 20,113 | 27,339 | 28,745 | 27,646 | 28,432 | 13,558 |
|                     | (%)    | 96.0   | 109.4  | 112.6  | 88.1   | 76.4   | 135.9  | 105.1  | 96.2   | 102.8  | 47.7   |
| Grand Total         | Amount | 90,991 | 95,846 | 99,409 | 89,158 | 73,189 | 90,181 | 94,503 | 89,680 | 89,972 | 44,459 |
|                     | (%)    | 95.1   | 105.3  | 103.7  | 89.7   | 82.1   | 123.2  | 104.8  | 94.9   | 100.3  | 49.4   |

